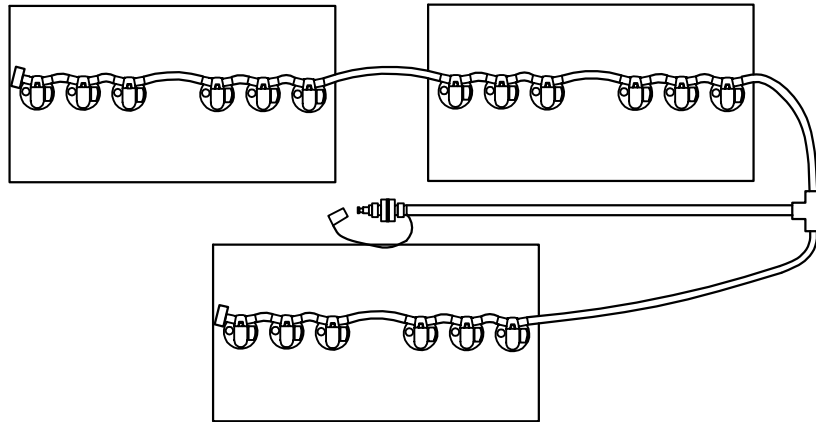
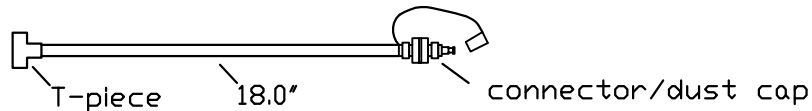


This is a guide to assembling a 18 cell basic kit. The diagram below shows a common 18 cell configuration. Make sure all hoses clear battery cables and all obstructions. Always water battery after charging is complete. Please make sure all valves are fully inserted into cells.

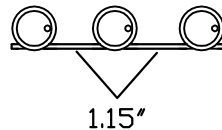
VC-TB4



1. Place 4 end caps and 2 Tpieces into a 3x3 red ziplock bag
2. Place 6 ft of tubing into a 8x10 ziplock bag and add the 3x3 bag to this bag
- 3 Fully assemble the fill tube and place loose in the bag



4. Assemble 6 strings of 3 valves



Part #	Description	Quantity
VC-TB4	String of 3 valves, 1.15" tubing	6
08TUB6K	1/4" Tubing	6 ft.
08T666N	6-6-6 T Piece	3
09BDCAP	Dust cap	1
09MBLU1	1/4 Male Connector	1
08CAP6	End cap	4
L#7786	3"x4" Battery Filler Instructions	1

Operation Instructions:

Please water batteries after charge, on a flat surface and do not leave unattended

Connect the Delivery system (2 1/2 gallon tank, direct fill link, or direct fill gun) to single point on kit. Insert male quick connect into female to start water flow. When flow indicator stops spinning or all indicator eyes come to top of the valve, disconnect the quick connect.

Always disconnect from water source after filling